

roduct Focus

Serving industry for more than 40 years

In this issue:

- CWIEME 2009
- The all new EZ900 heavy duty machine
- Accessories for heavy duty winding
- Recycle your Bobifil
- Bench top machines - an alternative solution
- New range automatic multi-spindle coil winding machines



Electronic Newsletter

maximum versatility for primary winding at high speed, whilst retaining high torque at lower speeds. The EZ-900 is capable of pulling the heaviest

4-Ratio Geared drive-provides

As with all Erasan machines, the build quality is second to none - the robust welded chassis is fabricated in galvanized steel, and the machine

covers in stainless steel.

The EZ-900 will look good and perform well on your shop floor for many years.

The all new EZ-900

We are pleased to announce the latest development in winding machines for mid range power transformers (up to 600 KVA). The EZ-900 is full of features for maximum productivity.



Touch screen—a 12" colour touch screen (left) makes for easy. intuitive programming, and allows up to 5 different program languages to be stored on the system.

Shown left, a simple programming screen displays every function the operator might need.



TECHNICAL CHARACTERISTICS.

EGITING/IE GIT/III//IGTERIGITIGG	
Wire and profile wire	
Max winding length	
Max distance between points	
Max Winding dia	
Guider precision	
Main shaft motor	
Guider motor (Brushless)	
Winding shaft speed	
approx Torque Values	3000 rpm
(**Gear box with 4 positions)	2000 rpm
(Quick gear changeover by levers)	500 rpm
	330 rpm

0.01 - 10mm

800 mm 900 mm

500 mm

0.01 mm

5 HP / 3.7KW (11Nm)

0.4HP / 300W (2.2Nm)

0 - 3,000 r.p.m**

15 Nm

22 5 Nm

90 Nm

135 Nm

If you wish to receive this newsletter in electronic form, please visit our websitewww.ingridwest.co.uk.

IWM invite you to Berlin



The World's largest International Coil Winding, Insulation and Electrical Manufacturing Exhibition and Conference

CWIEME Berlin -

5 - 6 - 7 May, 2009

Messe Berlin Germany

HALL 1.1, STAND 1315

Bigger than ever, this show has four halls filled with the latest developments in the coil winding industry.

Save €0.00 per day — pre-register online for free. Form available at:

WWW.INGRIDWEST.CO.UK

Ingrid West Machinery -

Unit 5L, Delta Drive, Tewkesbury, Glos, GL20 8HB, UK Post: Phone:+44 (0) 1684 273164 www.ingridwest.co.uk

E-mail: enquiry@ingridwest.co.uk Fax: +44 (0) 1684 273171

Partner in Romania...

- Florin Mosneanu

Post: Sarmisegetuza nr. 5 sc A, Apt. 33, Brasov. 500276, Romania Tel. +40(0) 745 066 310 Fax. +40(0) 268 -319.463



Web www.masinidebobinat.ro

Bench-top coil winding machines — A "low-start-up cost" way to produce

IWM are the exclusive European partner of Wey Hwang. Over 10 years of close co-operation between our two companies has produced many improvements in design and quality of our bench top winding solutions.

The availability of long term production contracts is in some doubt with current market conditions, and variety of product is ever increasing. Many customers are looking to increase their flexibility and ability to adapt to new products quickly, at minimum levels of capital expenditure.

How can this be done?

One way is the use of bench-top machinery. IWM's range covers most production requirements at a capital cost which is often less than tooling and setup costs of an automatic machine.

So next time you have a new product to manufacture, consider the bench top solution. With machines usually in stock (18 at time of print) and our fast, in-house tooling development option, you could be up and running within one week.

764 Model 800i 751 752 Characteristics No. Spindles 1 or 2 1 2 Wire size 0.02 - 0.6 mm0.02 - 0.6 mm0.5 - 3.0 mm0.3 - 1.6 mmMax pitch 10 mm 20 mm 10 mm 10 mm (mm) Max Winding 100 110 300 110 width (mm) Max Bobbin 110 200 100 110 dia. (mm) Max speed 6000 6000 / 3000 / 1600 1600 / 400 3000 (rpm) Power AC 230 / 110 V ± 10%, 50 - 60 Hz Dimensions 1000 x 500 x 1000 760 x 680 x 720 950 x 520 x 600 600 x 480 x 900 (mm) Net weight 60 37 68 55

~Talk to us~ Ingrid West Machinery offer a sampling service, simply send us a bobbin and we can evaluate and give accurate cycle times, as well as returning the wound sample for your evaluation of winding quality.

Ingrid West Machinery

Post: Unit 5L, Delta Drive, Tewkesbury, Glos, GL20 8HB, UK
Web: www.ingridwest.co.uk Phone:+44 (0) 1684 273164

E-mail: enquiry@ingridwest.co.uk Fax: +44 (0) 1684 273171

Partner in Romania...

- Florin Mosneanu Post: Sarmisegetuza nr. 5 sc A, Apt. 33, Brasov. 500276, Romania Tel. +40(0) 745 066 310 Fax. +40(0) 268 -319.463







New range of automatic multi-spindles

A mew range high tech multi-spindle winding machines with low capital cost.

New series with industrial pc and advanced axis control card gives precision control for fast moving simultaneous actions during the winding process.

See them in Berlin; or to discuss your application in detail please talk us.

Main technical specifications		
No. of spindles	4,6,8,12	
Wire size	0.02-0.5 mm	
Max traverse width	85 mm	
Spindle pitch	105 mm –4sp verison	
Max bobbin diameter	100 mm - 50mm if load unload system used	
Spindle speed	Upto 18,000 rpm	
Spindle position accuracy	+- 0.1°	
Guide head drive motor	200W AC servomotor X, Y and Z axis	
Max movement of guide head	X(left/right) 100 mm Y(front/back) 75 mm Z(up/down) 65 mm	
Nozzle positions	0°, 90° or 120°	
Max pin wrap speed	150 Turns / min	
Control system	Windows interface PC with USB connector & DVD ROM, 15 inch Touch screen	



In addition to the products shown in this newsletter, we have many other solutions on our updated website. See www.ingridwest.co.uk for more information



Working with local partners throughout Europe Austria, Czech Republic, Germany, Hungary, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden

Ingrid West Machinery

Unit 5L, Delta Drive, Tewkesbury, Glos, GL20 8HB, UK Phone:+44 (0) 1684 273164 www.ingridwest.co.uk E-mail: enquiry@ingridwest.co.uk Fax: +44 (0) 1684 273171

- Florin Mosneanu Post: Sarmisegetuza nr. 5 sc A,

Apt. 33, Brasov. 500276, Romania Tel. +40(0) 745 066 310 Fax. +40(0) 268 -319.463 E-mail info@masinidebobinat





COIL WINDING MACHINES Heavy Duty winding accessories

For heavy duty winding applications the machine accessories can be just as important as the machine itself to achieve maximum efficiency and quality in your product.



To avoid damage to the insulation when tensioning thick wire, tension must be applied to the supply spool. Our range of 1, 2, 4 & 32 spindle tension units use hydraulic callipers to accurately control the force applied.

Simple and convenient pneumatic controls allow the operator to adjust tension according to his requirements.





There is also a pneumatic version for round wire up to 5mm >>>

In our next issue we will feature the standard range of guide heads. Of course, almost 70% of accessories provided with our machines are custom made.

So please don't hesitate to ask your local representative for information and advice on getting exactly what you need.



See the updated "Heavy Duty" section on our website, with examples, videos and much more www.ingridwest.co.uk/indexera.htm



Bobifil Restoration Programme

Give your old Bobifil machine new life with a comprehensive rebuild

Recycling makes environmental sense, and now it makes economic sense too. Our Bobifil restoration programme can give you a "state of the art" machine at a fraction of the cost of a new one.

Our restoration programme includes:-

- Change the 500 pulse head encoder for a 10,000 pulse unit.
- Change the main motor for a brushless DC motor with brake.
- Change the guider motor for a brushless DC unit.
- Frequency controller for the main motor.
 Control of machine axes by PLC and electronic programming.
- Electrical cabinet separate from the machine to eliminate any electrical noise or interference produced by the motors.
- Mechanical modifications, as required for fitting of new con ponents, guide heads, tooling.
- Latest generation software.
- Total repainting and refinishing of the machine.
- New accessories at client request.
- Fully compliant with CE regulations.







Post:Unit 5L, Delta Drive, Tewkesbury, Glos, GL20 8HB, UKWeb:www.ingridwest.co.ukPhone:+44 (0) 1684 273164E-mail:enquiry@ingridwest.co.ukFax: +44 (0) 1684 273171

Partner in Romania...

- Florin Mosneanu Post: Sarmisegetuza nr. 5 sc A,

Apt. 33, Brasov. 500276, Romania Tel. +40(0) 745 066 310 Fax. +40(0) 268 -319.463 E-mail info@masinidebobinat



